PAINT PREPARATION FOR ALL CODEL DOORS	<b>Steel*</b> Steel doors are primed.	Smooth Fiberglass* Smooth Fiberglass doors are unfinished white.	Textured Fiberglass* Textured Fiberglass doors are unfinished tan.	
<ul> <li>PREPARATION</li> <li>Remove weatherstrip, door sweep, hinges and lock hardware.</li> <li>All installation nail and screw holes should be filled with a quality painter's putty or caulking.</li> <li>Apply a small bead of caulking between the jamb and brickmould. Allow to dry.</li> </ul>				
<ul> <li>CLEANING</li> <li>Before applying a finish paint, clean the door with detergent and water or TSP or other water borne products. Wipe clean and dry.</li> <li>Do not use industrial type fast dry solvent base materials, such as mineral spirits or lacquer thinner to clean door surfaces or a paint thinning agent as they may leave a residue on the door surface that is incompatible with latex coatings.</li> </ul>				
<ul> <li>SANDING</li> <li>■ Scuff sand for better adhesion using 150-180 grit sandpaper prior to painting. Wipe door surface clean after sanding. Do not sand textured fiberglass doors.</li> </ul>			N/A	
ACRYLIC COATING SYSTEM (Steel Doors Only)				
PRIMING ■ The steel door has a factory applied waterbase prime coat.	N/A	N/A	N/A	
<ul> <li>TOP COAT</li> <li>Apply one or two coats of acrylic emulsion latex paint.*</li> <li>Do not use paints containing lacquer, linseed oil, or alkyd solvents.</li> </ul>		N/A	N/A	
WATER BORNE COATING SYSTEMS (Smooth & Textured Fiberglass Doors Only)				
<ul> <li>PRIMING</li> <li>■ Use a high adhesion bonder/sealer type primer. For best results primer can be sanded with 3M Green paper 220 grit designed for use with latex coatings. (Do NOT sand textured fiberglass doors)</li> </ul>	N/A	1		
TOP COAT ■ Apply one or two coats of 100% acrylic latex enamel.*	N/A			
OIL BASE COATING SYSTEMS (Smooth & Textured Fiberglass Doors Only)				
PRIMER ■ Use a high adhesion bonder/sealer type oil base primer.	N/A			
TOP COAT ■ Apply one or two coats of alkyd oil enamel.	N/A			
-Door to experience thermal bow.quality caulking between frame & door-Door glass moulding to expand/contract, exposing sealant, paint line, and cracking paint finish.after finish coat has cured or if door isleft unfinished.	erience thermal bow.quality caulking between frame & doormust be finished prior to installation on face,noulding to expand/contract, exposingafter finish coat has cured or if door isboth ends, and all edges.			

\*If using latex paint it is important to follow the paint manufacturers min. temperature recommendations.

# WeatherGuard Finishing Recommendations

## Painting: White Cap & Textured Embossed Frame

## Surface Preparation:

Wipe the frame thoroughly with appropriate water borne cleaner/degreaser for PVC type products to remove dirt, grease and other residue from the surface. Rinse the jamb off thoroughly and allow to dry completely before applying paint.

#### Coating:

Apply two coats of exterior enamel paint as per manufacturers technical data and label instructions for use with PVC type products. Kelly Moore DuraPoxy, Sherwin Williams SuperPaint A85 Series latex enamel and Parker Paint Speed Dri oil enamel are recommended by these manufacturers for use with the WeatherGuard frame without priming.

#### *Notes:* ■ Lightly scuff sand.

- Do not use paint thinner or other petroleum distillates to clean the frame if a latex enamel topcoat is to be applied.
- Follow manufacturers instuctions regarding dry time before re-coating.
- $\blacksquare$  WeatherGuard Frames do not require painting to maintain the warranty.

### STAINING: Textured Embossed Frame

It is recommended that a gel stain designed for fiberglass doors be used for this purpose. Follow the manufacturer's instructions on the can. (Gel stain can be found at your local paint store or home improvement center).